



Dart Aerospace Ltd.
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D2012-107
Job Sheet 212071



Part No: D2012-107

Job Qty: 5 pcs

Part Name: Clevis



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/5/20

Job Tracking No:

Due Date: 8/24/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP: D 01.11.08 Re-format, Drawing to Rev. C SM IPP Rev:E Now on Waterjet 06-06-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	5 pcs		8/22/20	0.17	0.25	Waterjet - Flow		OK 20/11/12
110	QC 2	5 pcs		8/22/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		OK 20/11/12
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	5	8/22/20	0.00 0.00	QC 8 - 12
	pcs				QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Small Fab - Brake NC - B4B	5	8/24/20	0.25 0.15	Small Fab - Brake - 1 - B4B
	pcs				Small Fab - Brake - 2 - B4B
					Small Fab - Brake - 3 - B4B
140	QC 5	5	8/24/20	0.00 0.00	QC 5 - 10
	pcs				QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30

DAS
NOV 12 2020 40
9-89

NOV 16 2020

150	Packaging 3-1 - Stock - B4B	5 pcs	8/24/20	0.00 0.00	QC 5 - 40	
					QC 5 - 61	DAS 82
					QC 5 - 81	9-89
					QC 5 - 82	NOV 16 2020
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS 28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	NOV 16 2020
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160	QC 21 - SA	5 pcs	8/24/20	0.00 0.00	QC 21 - SA - 21	DAS 21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 9	
					QC 21 - SA - 77	

Part Op 100 - 1-Cut as per Dwg D2012-107
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - Form on press using DT9511 as per Dwg D2012-107
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____), LOCATION : WA004-6
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0800 sf (.016 ea)	100-Waterjet - Flow - 1	S.301365

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	107	0
Part Specifications				
Specifications could not be found.				

Plex 11/12/20 7:32 AM dart.lacelle.linda



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Container No: S312476



Part: D2012-107

Job No: 212071

Serial No/Batch: S312476

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/20